



# *Technical Information*



## *Lambda Sensor*

# *Why do cars have Lambda Sensor?*



*Engine works closer to Stoichiometric Mixture*

*Less CO<sub>2</sub> emission*

*Reduction of Fuel consumption*

# ***Storage Requirements***



*Relative Humidity : 0 to 60 %*

*Stock Time : maximum 2 years*

*Stock Temperature : - 40°C to + 100 °C*

***Handle with care.***

*The Sensors have fragile ceramic internal components.*



# Lambda Concept

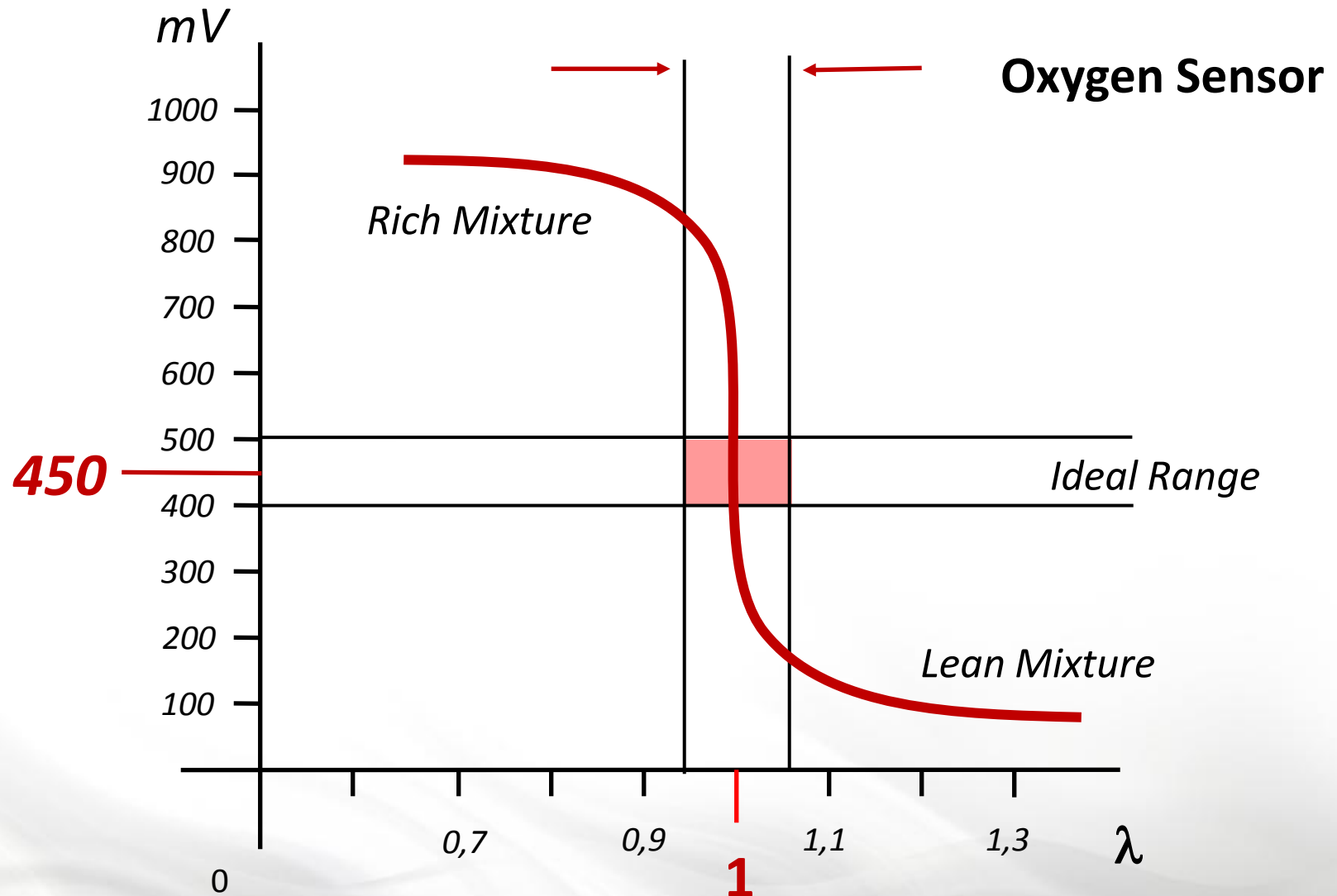
$$\text{Lambda } (\lambda) = \frac{\text{Instantaneous A/F ratio}}{\text{Stoichiometric A/F ratio}}$$

$\lambda = 1$	$\rightarrow$	<i>ideal</i>	( signal = 450mV )
$\lambda < 1$	$\rightarrow$	<i>Lean mixture</i>	( signal below 450mV )
$\lambda > 1$	$\rightarrow$	<i>Rich mixture</i>	( signal above 450mV )

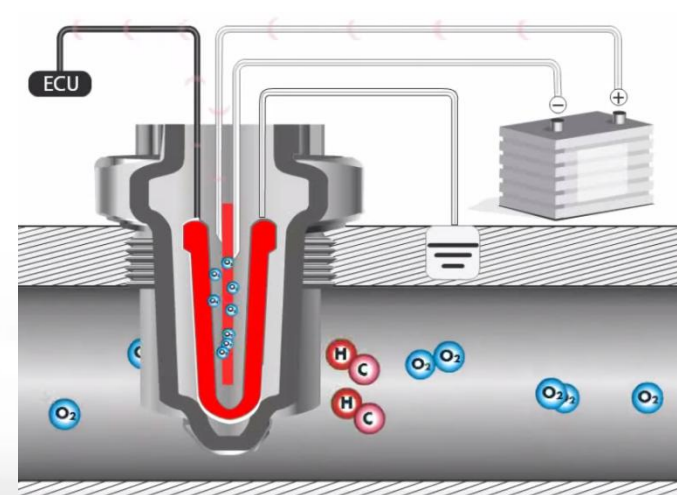
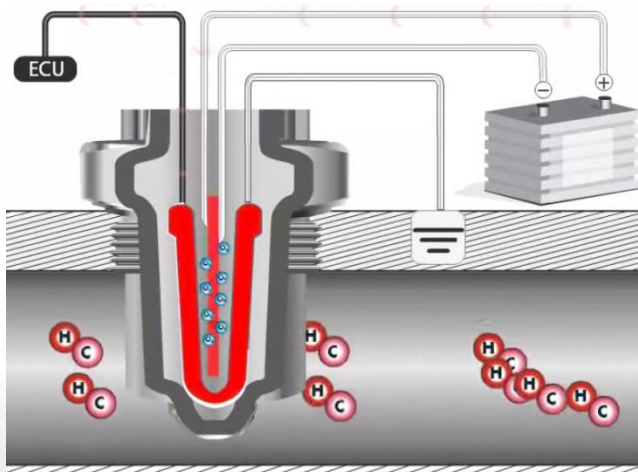
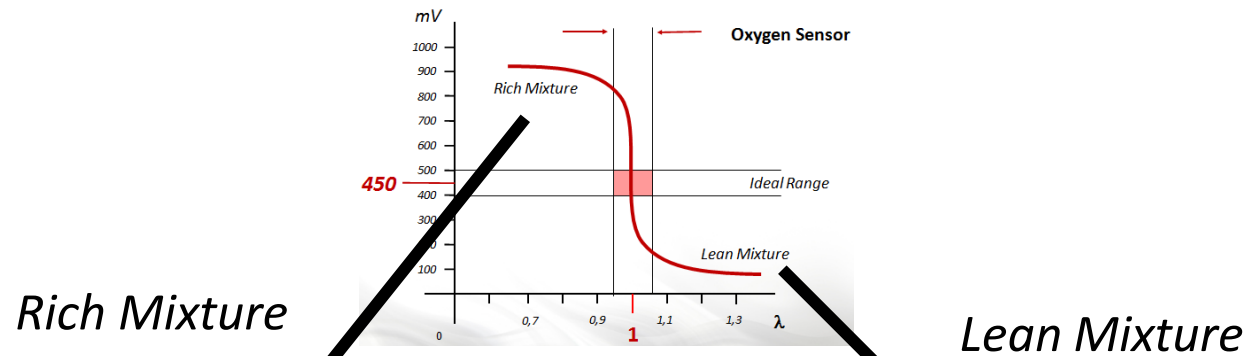
## ***Stoichiometric A/F ratio for different fuels:***

<i>Gasoline</i>	<i>14.7 : 1</i>	( 14.7 parts of air to 1 part of gasoline )
<i>Ethanol</i>	<i>9 : 1</i>	( 9 parts of air to 1 part of ethanol )
<i>Diesel</i>	<i>15.2 : 1</i>	( 15.2 parts of air to 1 part of diesel )

# Sensor Signal for Lambda Factor

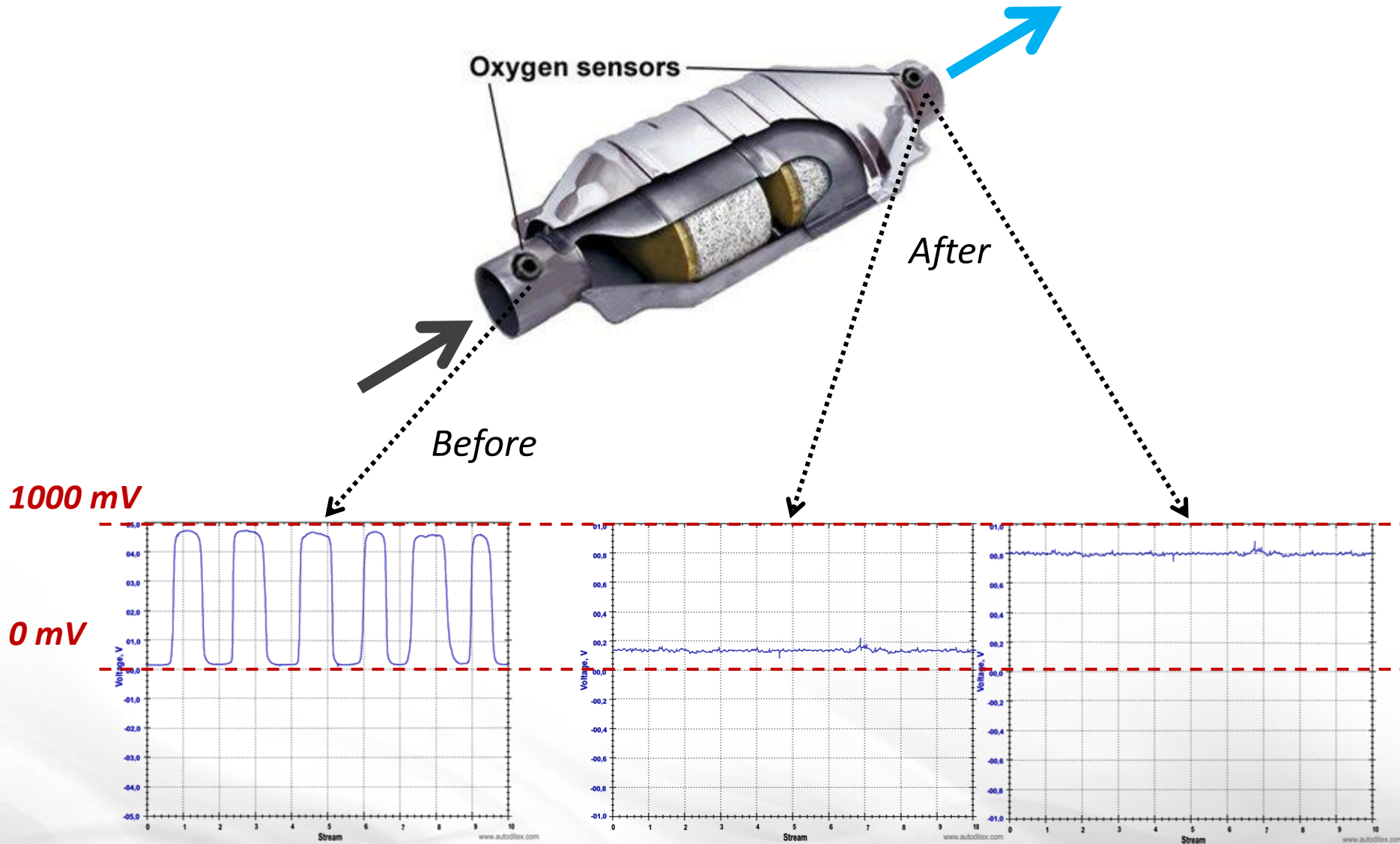


# Operation



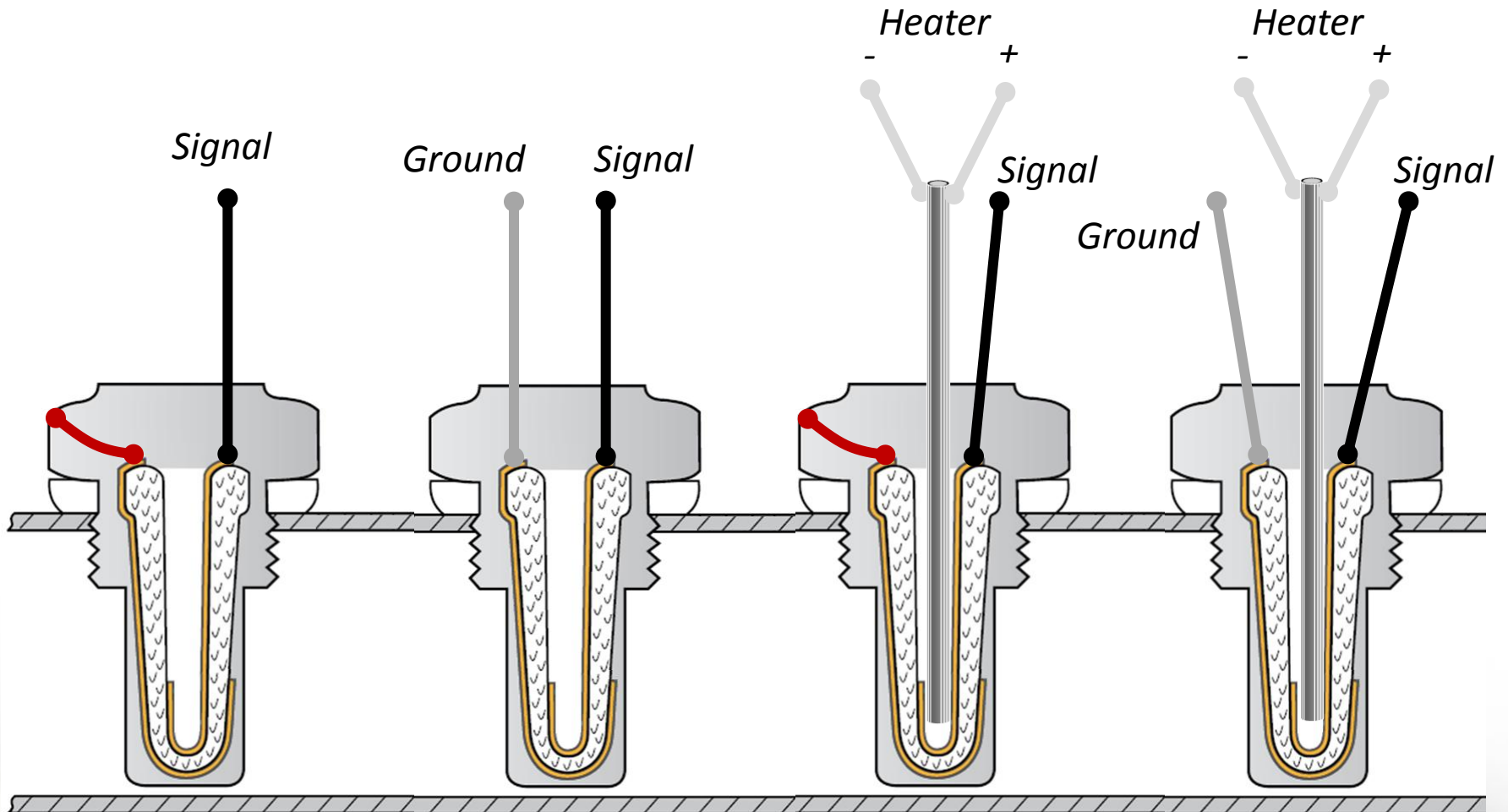


# Installing Positions related to Catalytic Converter

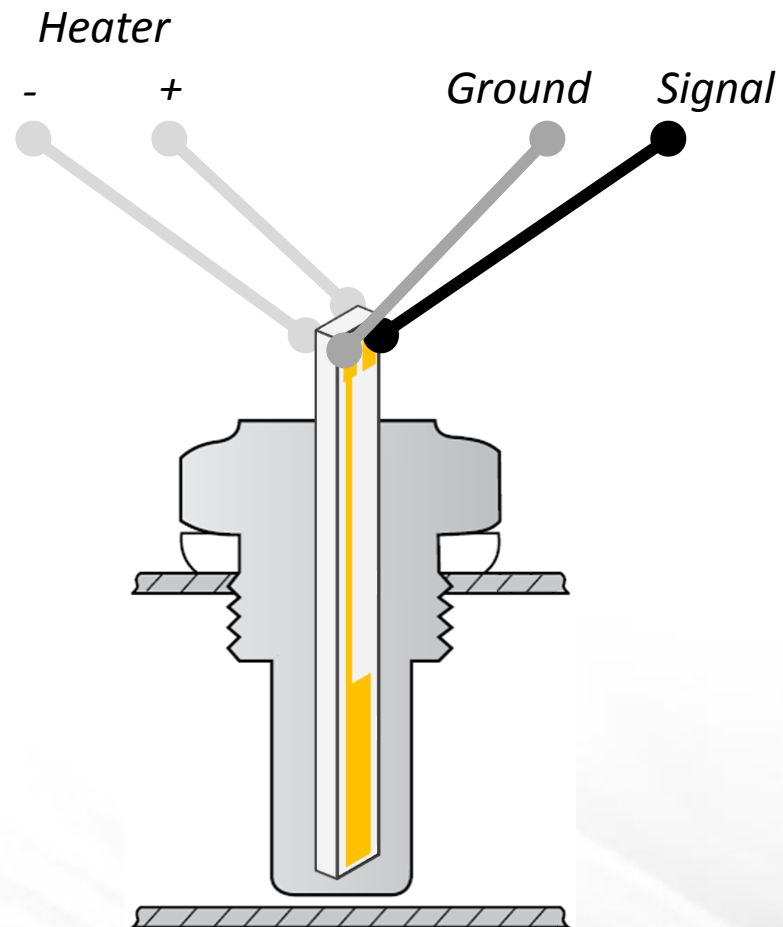




# *Finger Sensor : 1, 2, 3 or 4 Cables*



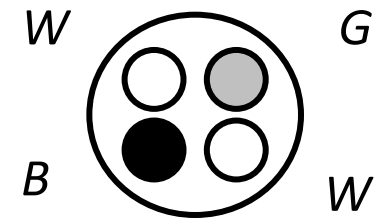
## *Planar Sensor : 4 Cables*



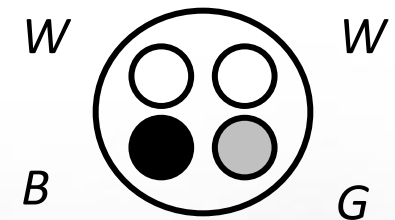
## External differences - Finger X Planar



*Finger*



*Planar*



# ***Electrical differences - HEATER***



*Finger*



*Planar*



***Separated Heater***

*Resistance : 3 to 6 Ohms*

*(Some Toyota and Honda cars:  
12 to 14 Ohms)*

***Integrated Heater***

*Resistance : 8 to 10 Ohms*

# Connections



**COMPLETE** *with Connector*

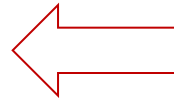
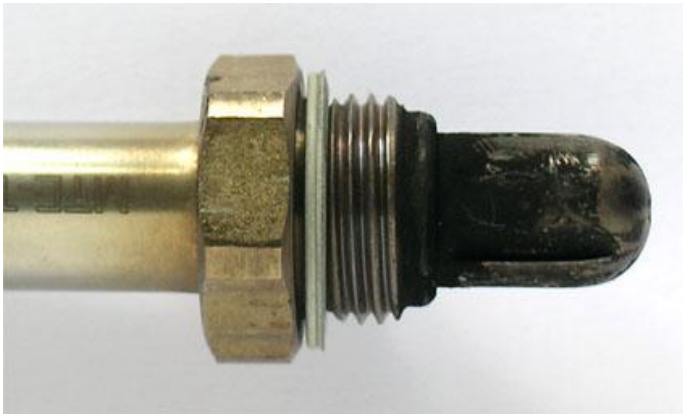


**UNIVERSAL** *without Connector*



# CONTAMINATION

*Carbonized Sensor*



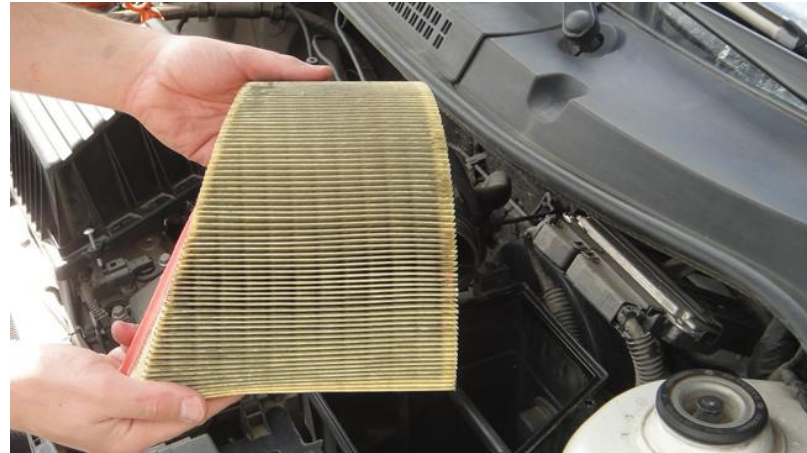
***RICH MIXTURE***

## ***Why?***

- *Coolant Sensor Failure*
- *Engine Misfiring*
- *Spark Plug Wire Failure*
- *Spark Plugs Failure*
- *Any Fuel Injection Malfunction*
- *Valve Dripping*
- *Fuel Pressure Regulator*
- *Low Fuel Pump Flow*
- *Ignition Timing not in Synch*

# CONTAMINATION - RICH MIXTURE

- *Clogged Air Filter*



- *Bad Spark Plug*
- *Bad Spark Cables*
- *Coil with misfire*



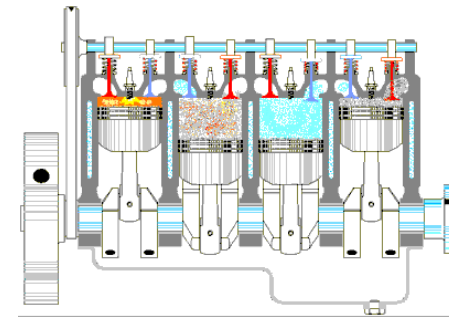


# CONTAMINATION - RICH MIXTURE

- *Problems in the Electronic Injection*



- *Misfires*

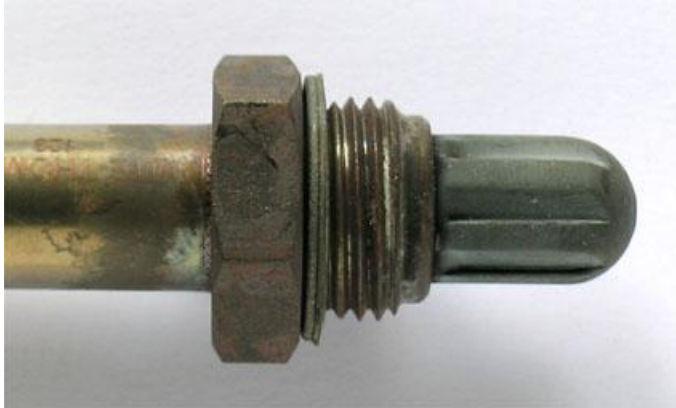


- *Defective MAF or MAF Sensors*



# CONTAMINATION

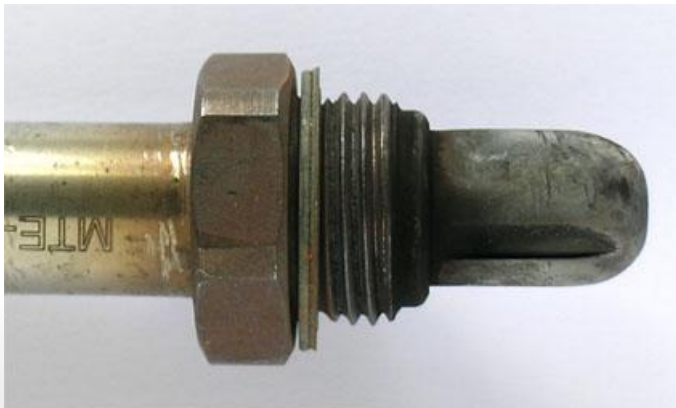
## *Silicon Poisoning*



### **Why?**

- *Fuel Contamination*
- *Lead (Pb)*
- *Indicates Lean Mixture*
- *Increased HC/CO emissions*

## *Oil saturation*

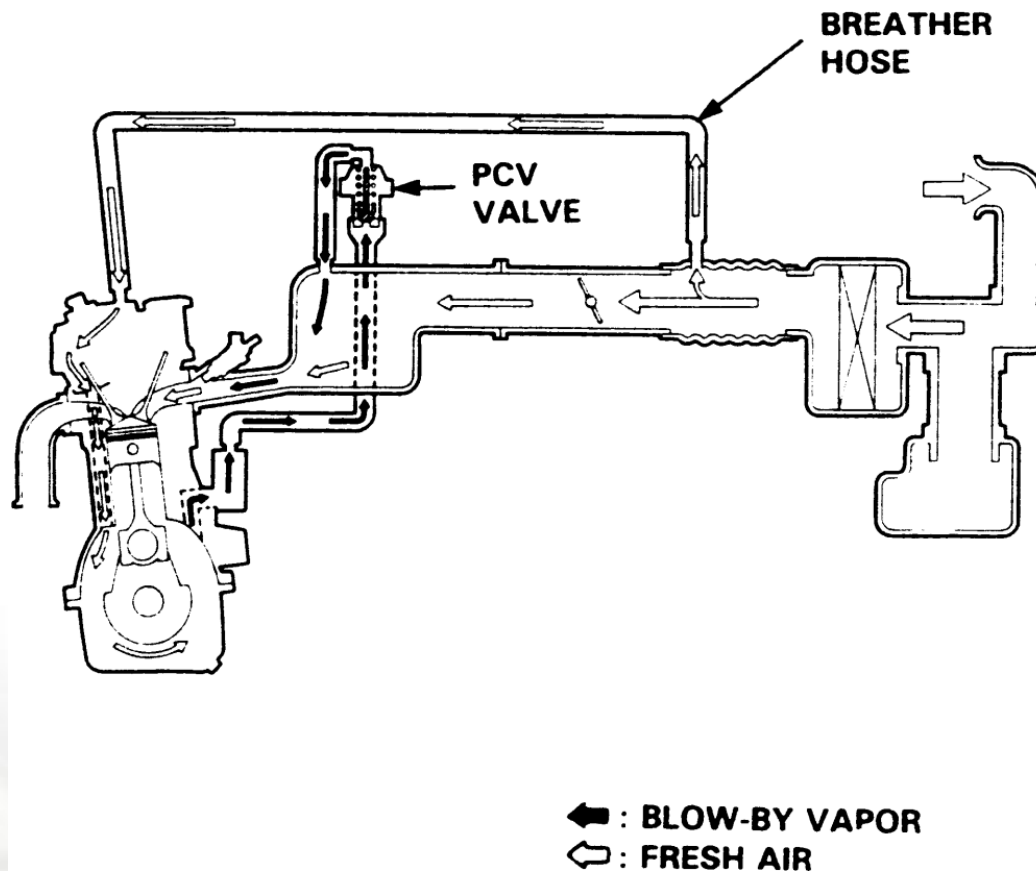


### **Why?**

- *Piston Rings Leaking*
- *Blocked Air Filter*
- *Delayed Lub Oil Exchange ?*
- *Consumption above 0.7 L / 1.000 km*

# CONTAMINATION - OIL SATURATION

- *Clogged Breather (PCV) or Blow-by*



# CONTAMINATION

## *Anti-Freezing Poisoning*

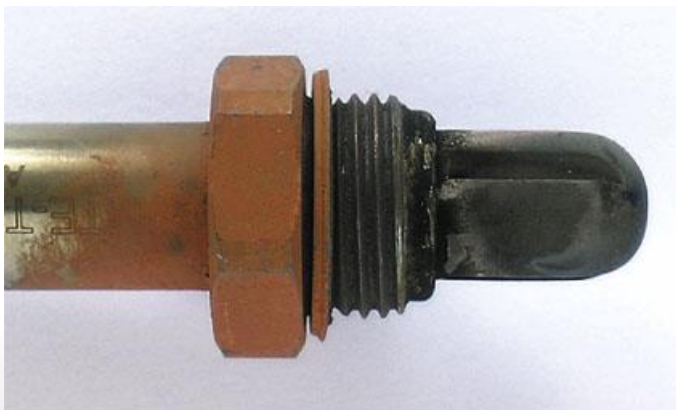


### **Why?**

- *Cylinder Head Gasket ?*
- *Internal Coolant Leakages*

### **Simptoms:**

- *Indicates Rich Mixture*
- *Reduces Signal Frequency*



### **Why?**

- *Leaded Fuel*

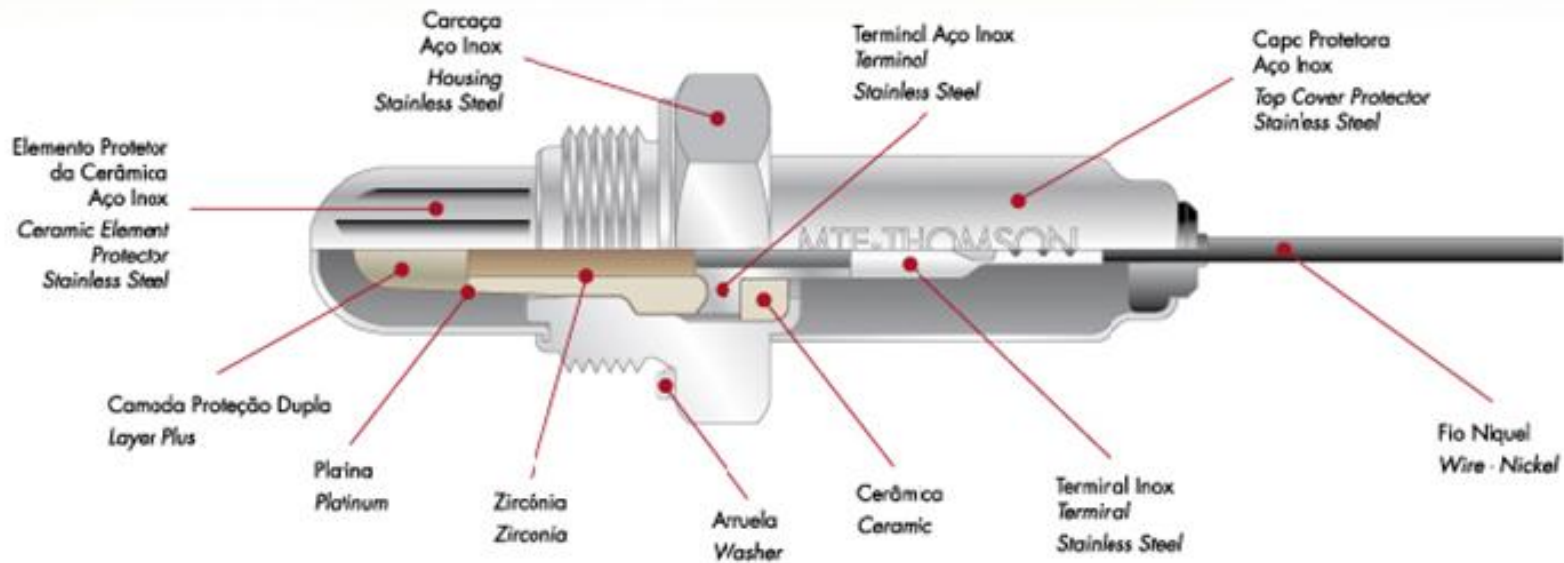
# ***LIFE TIME WARRANTY***



*Checking period* = 40.000 km  
*Useful Life Span\** = 100.000 km

*\* The Lambda sensors are designed to last a Life Span of 200.000 Km in Cars with optimal condition Engines.*

# Main Components





# Exclusive Design





# Exclusive Design



COBERTURA TOTAL PARA TODOS OS VEÍCULOS DO MUNDO  
FULL COVERAGE OF DIRECT-FIT SENSORS

QUALIDADE OEM NOS CONECTORES E TERMINAIS  
OE QUALITY CONNECTORS AND TERMINALS

AÇO INOX PARA ALTA TEMPERATURA  
HIGH TEMPERATURE STAINLESS STEEL FOR INCREASED THERMAL RESISTANCE

ROSCA COM GRAXA PARA ALTA TEMPERATURA  
COATED THREADS



***The End***